

FIG. 1

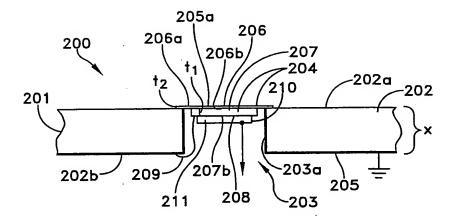


FIG. 2

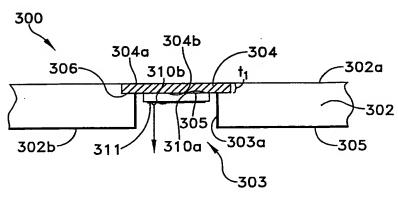


FIG. 3

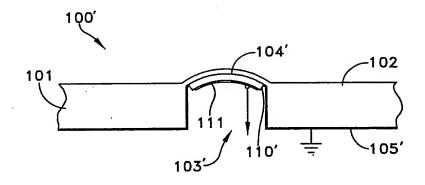


FIG. 4

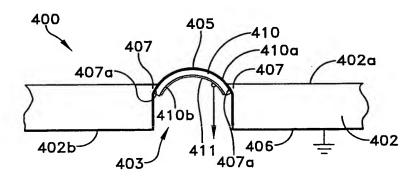


FIG. 5

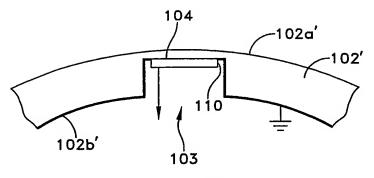


FIG. 6A

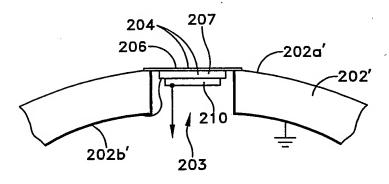


FIG. 6B

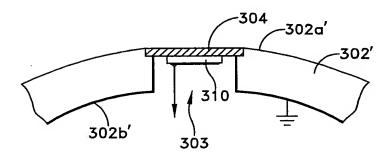


FIG. 6C

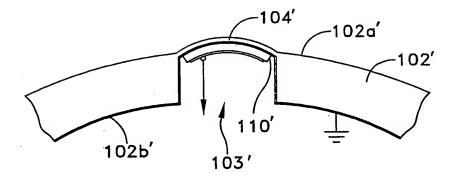


FIG. 6E

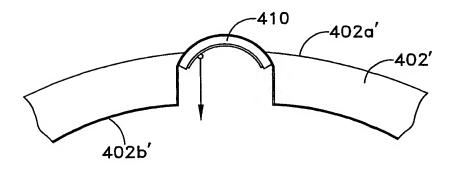
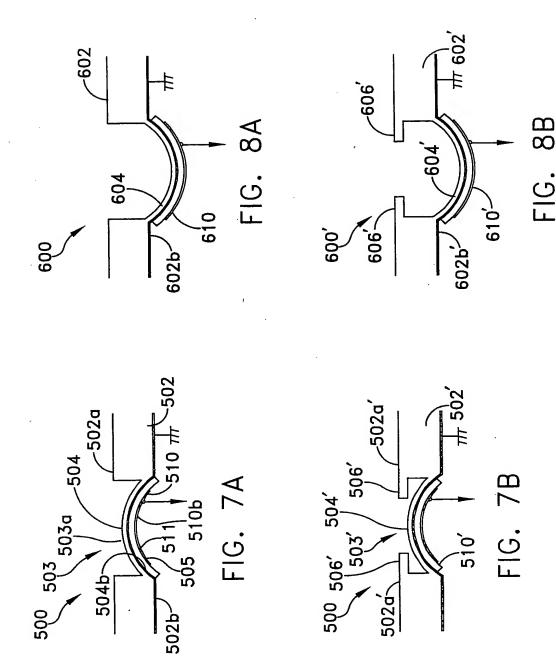
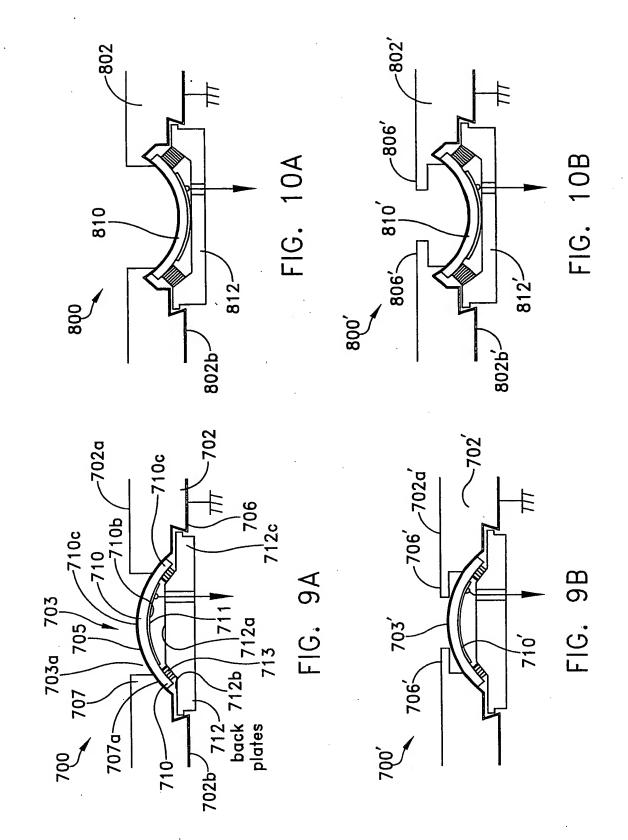


FIG. 6D





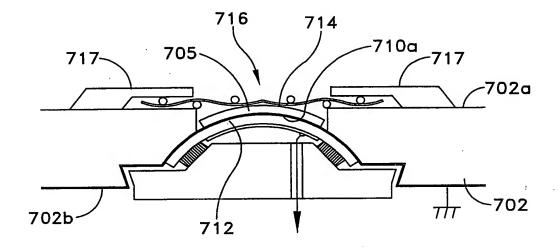
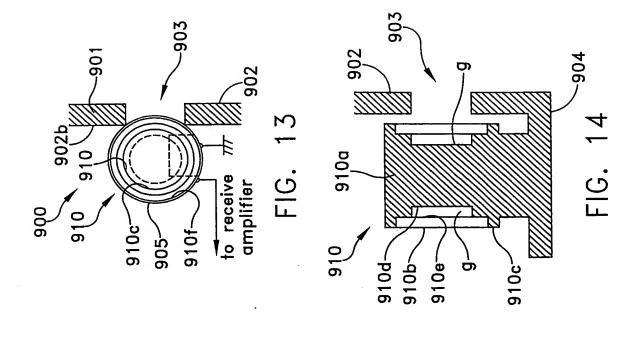
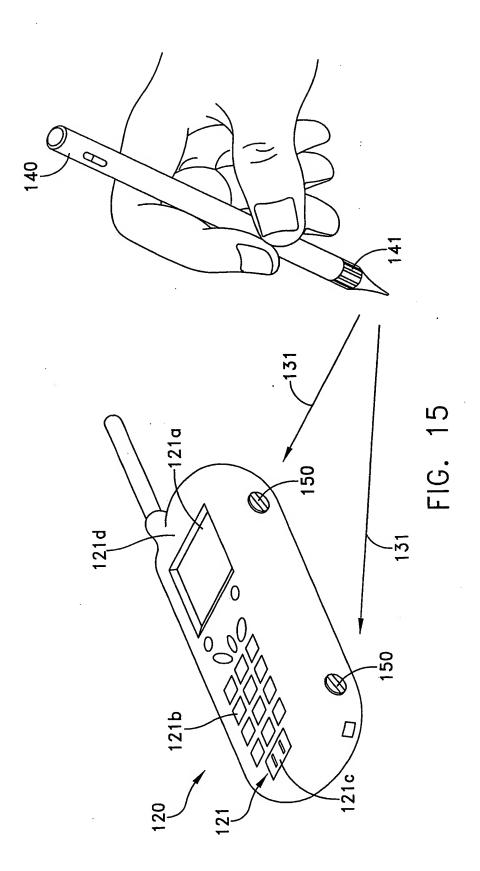


FIG. 11



710c" 710b" 711" 10 receive amplifier FIG 17

702b" 707b"



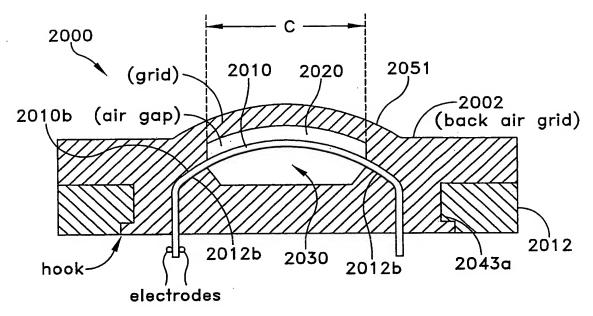


FIG. 16

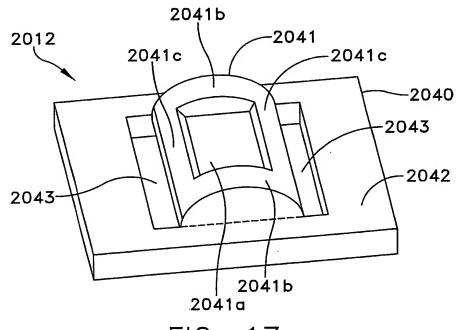
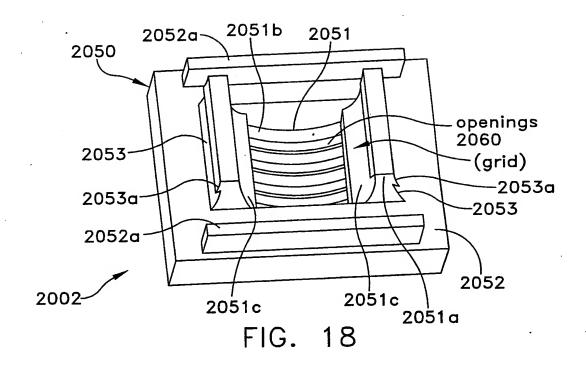


FIG. 17



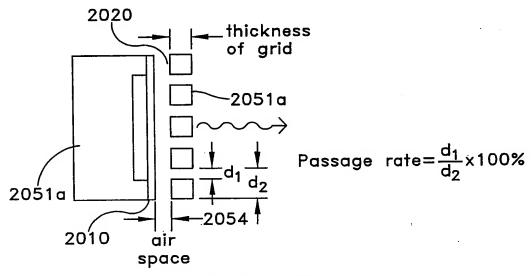
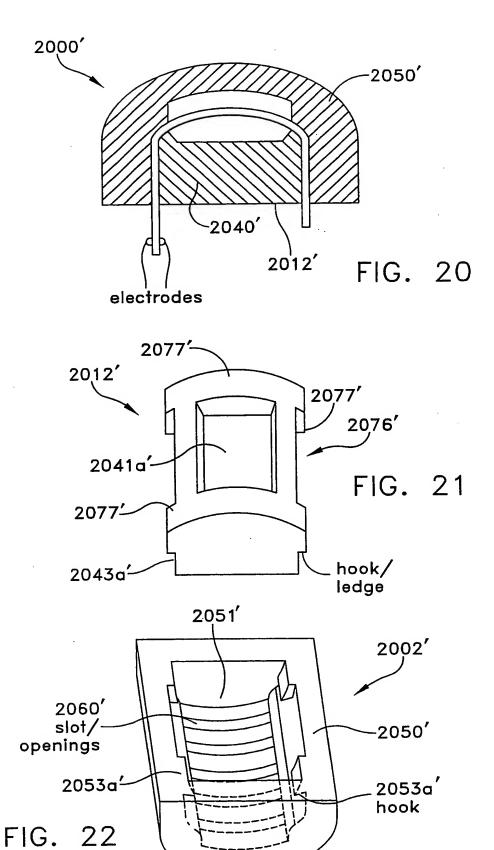
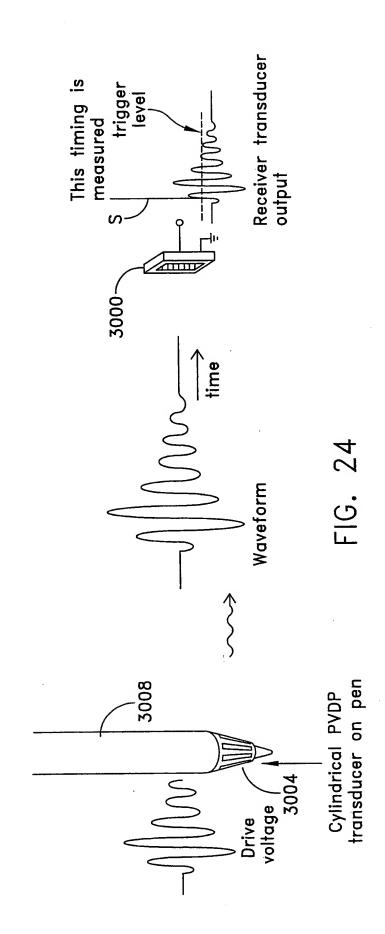


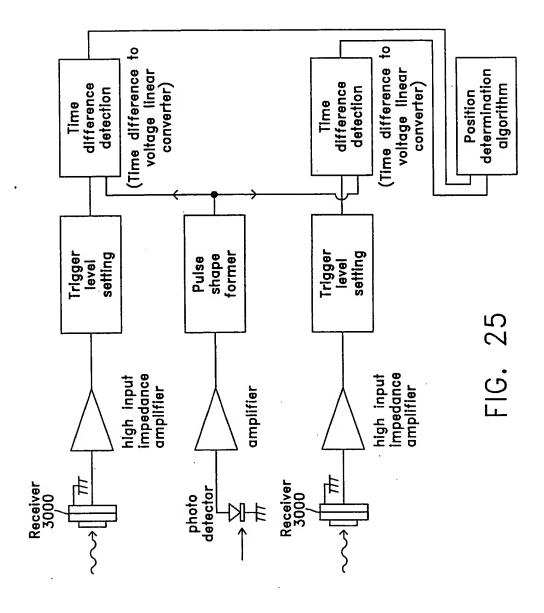
FIG. 19

| 30% Passage |               | 40% Passage |        |               | 60% Pussuye      |              |               |                  |
|-------------|---------------|-------------|--------|---------------|------------------|--------------|---------------|------------------|
| Air         | Wali<br>Thick | Improve-    | Air    | Wall<br>Thick | Improve-<br>ment | Air<br>space | Wall<br>Thick | Improve-<br>ment |
| 0.08mm      | 0.5mm         | 82%         | 0.08mm | 0.5mm         | 50%              | 0.1mm        | 0.5mm         | 38%              |
| 0.05        | 1.0           | 55          | 0.08   | 1.0           | 35               | 0.1          | 1.0           | 22               |
| 0.08        | 1.5           | 32          | 0.1    | 1.5           | 19               | 0.1          | 1.5           | 8                |

FIG. 23







4)

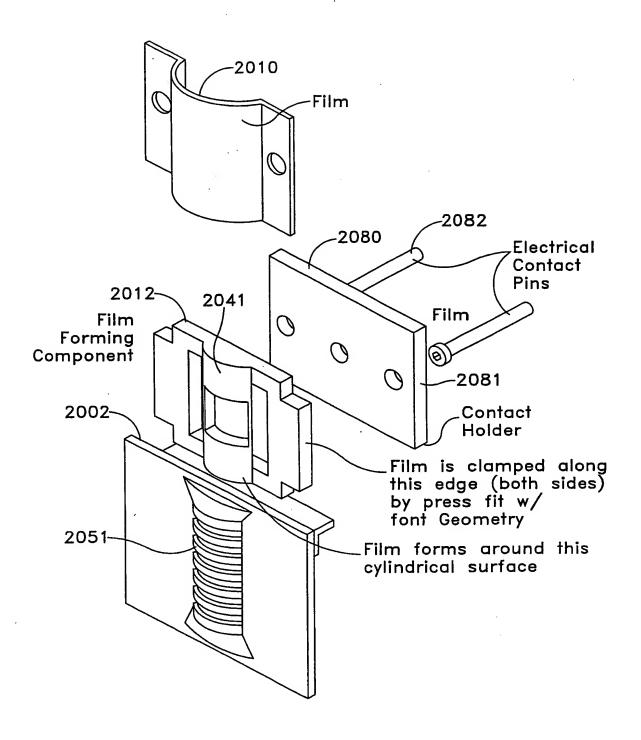


FIG. 26

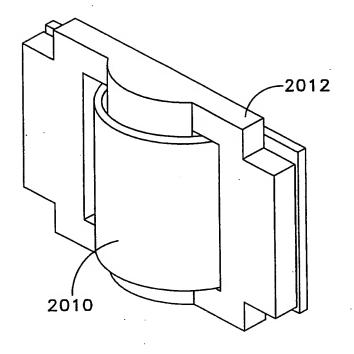
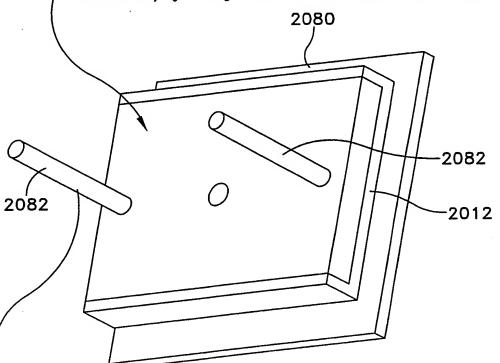


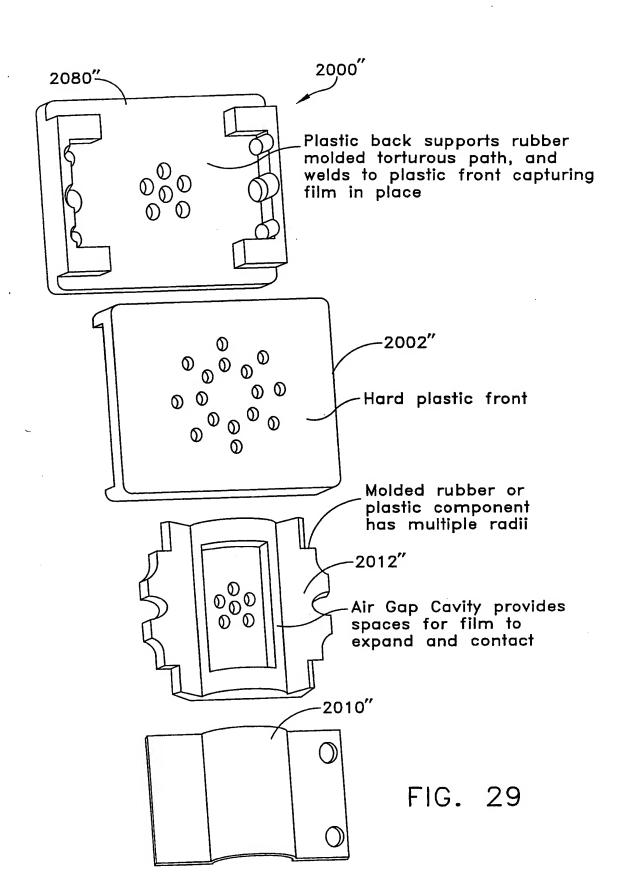
FIG. 27

Plastic contact holder can be ultrasonically welded to the two plastic pieces of the assembly joining the entire assembly together



Electrical contacts can be press fit or insermolded into the Plastic Contact holder and individually make contact to the positive and negative side of the Piezo Film

FIG. 28



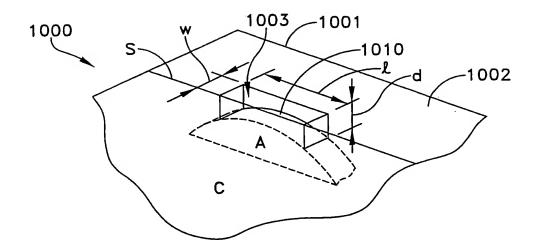


FIG. 30A

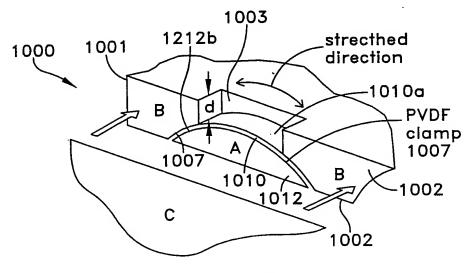


FIG. 31

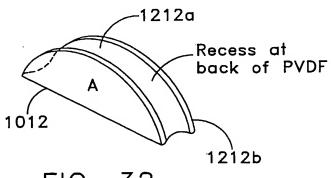
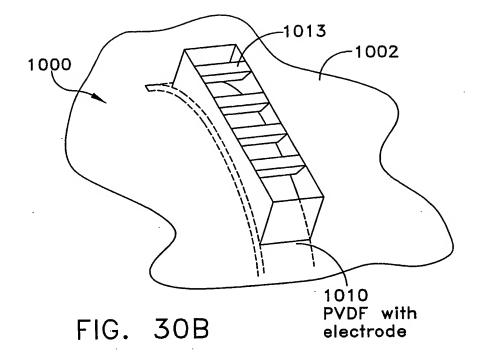
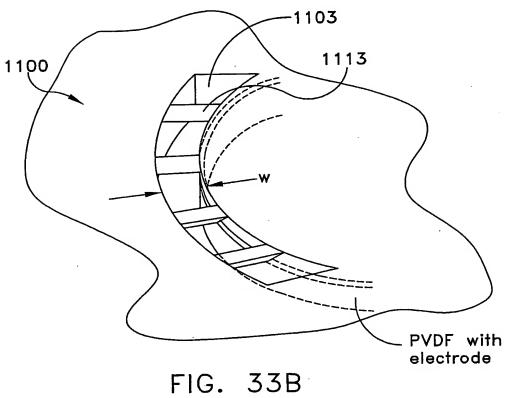


FIG. 32





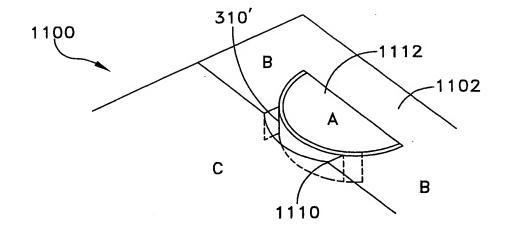


FIG. 33A

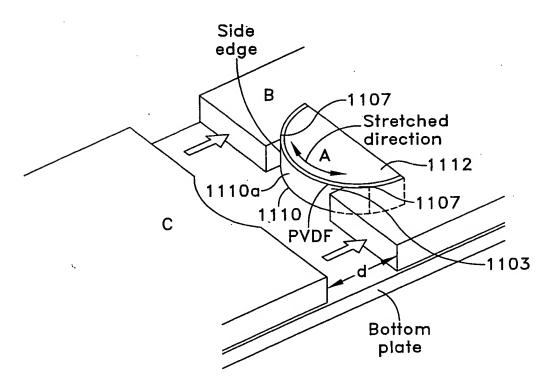
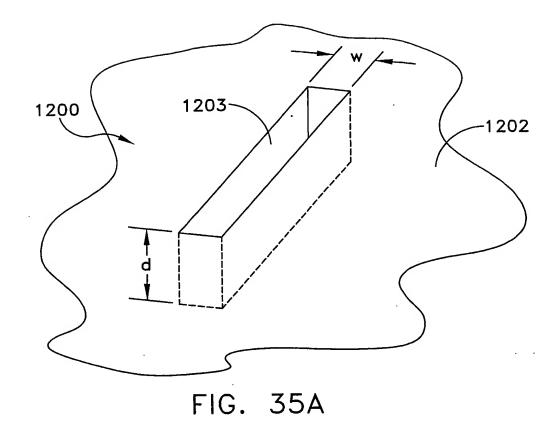


FIG. 34



Acoustic Wave 1210a Wave direction can be (1)(2) or (3)

1201  $\frac{\lambda}{2}$ 1202

1203  $\frac{\lambda}{2}$ 1210b

1211

FIG. 35B

1204

1210ь

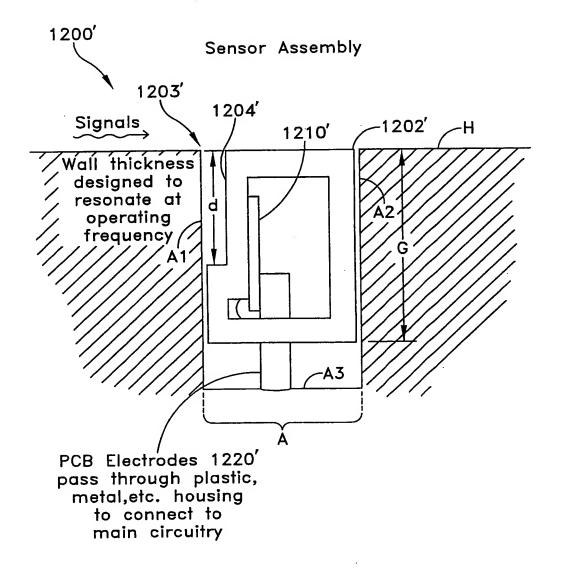


FIG. 35C

## Sensor Assembly

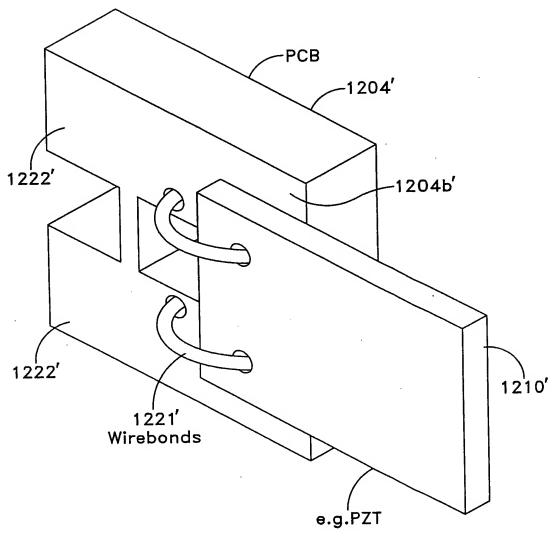
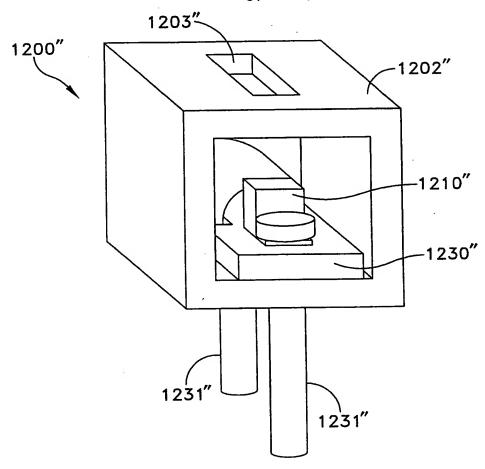


FIG. 35D

## Semi-Cylindrical Sensor

## Plastic Housing w/Cutout for Accoustic Energy to pass



Electric Contacts pass through housing to connect to main circuit

FIG. 35E

## Semi Cylindrical Sensor

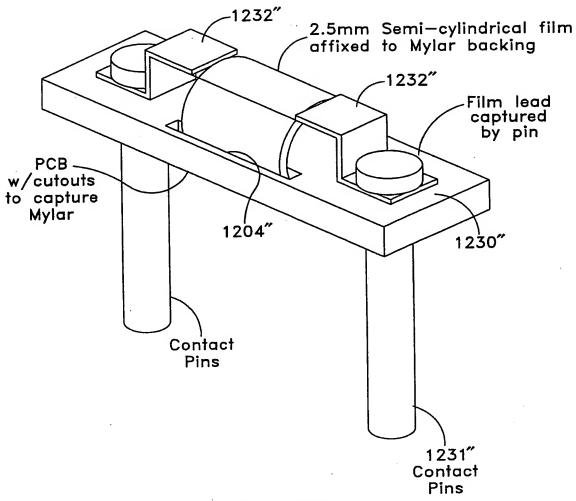


FIG. 35F

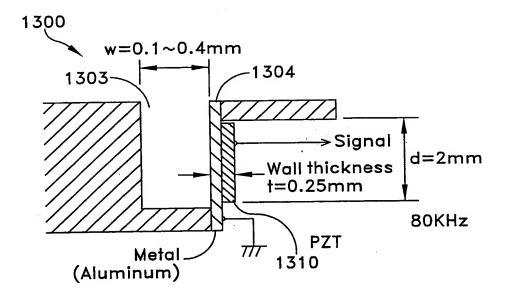


FIG. 36

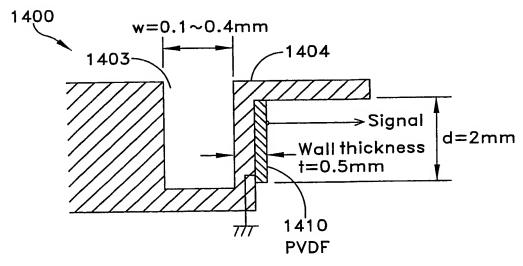
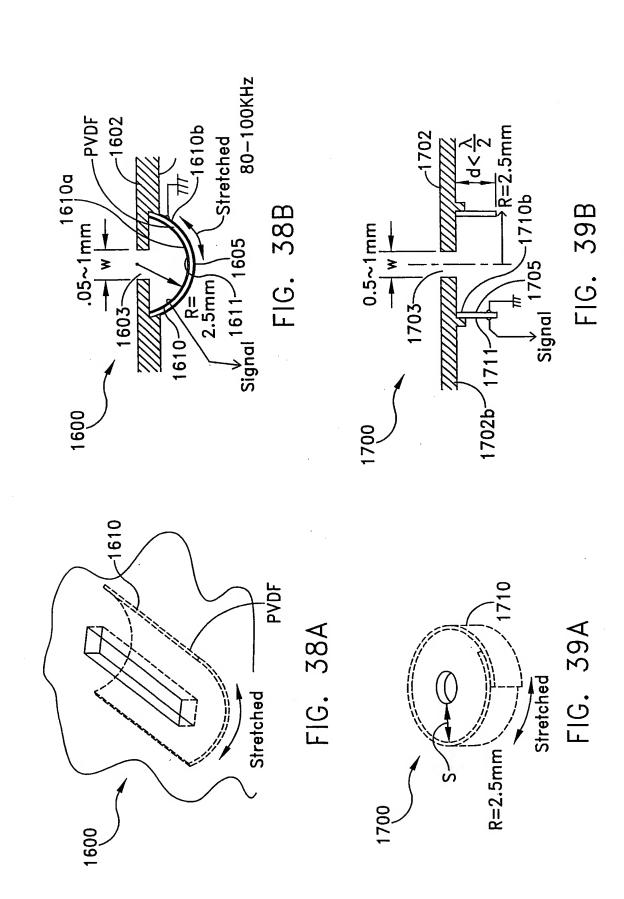
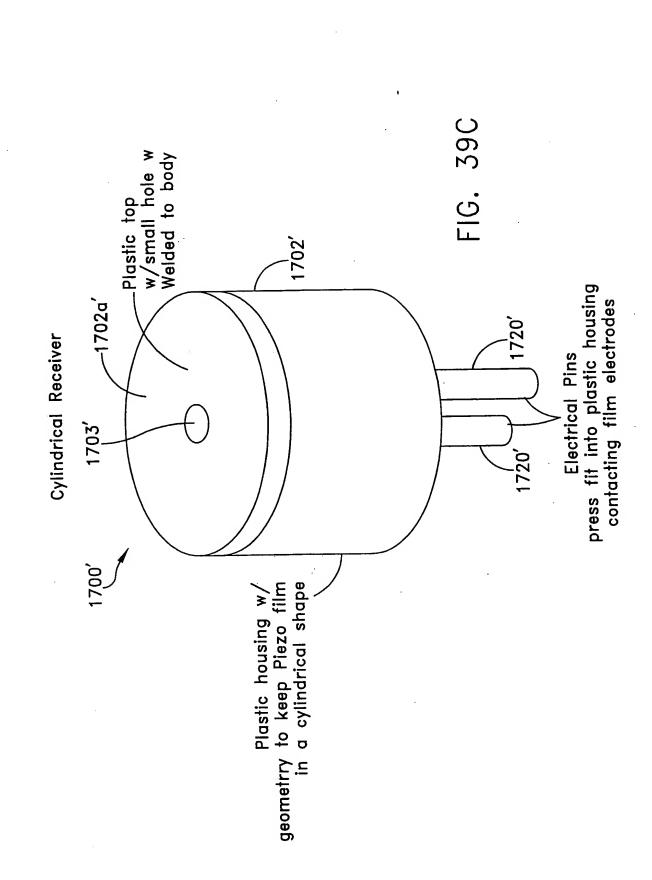
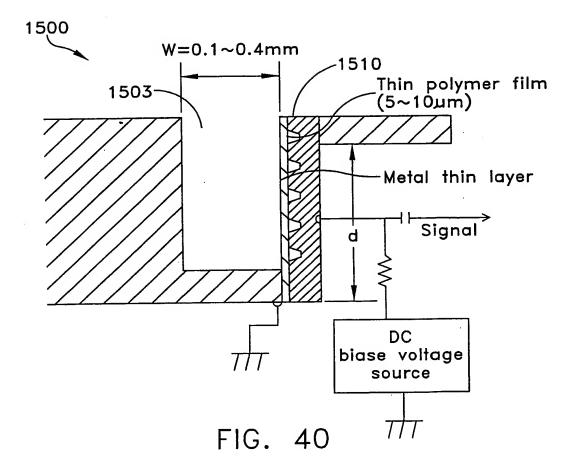


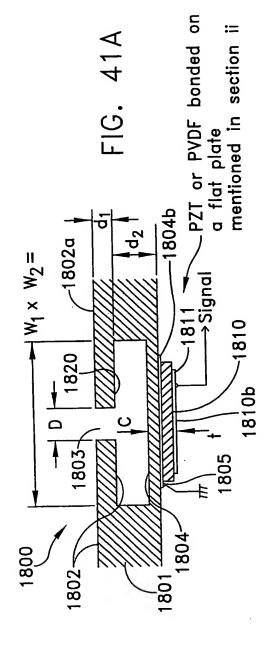
FIG. 37





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40KHx example:

| W <sub>1</sub> =2mm                    | W <sub>2</sub> =2mm | $d_2 = 0.18$         | 0.12 | 0.09 | 0.05 | 0.02      |
|--|---------------------|----------------------|------|------|------|-----------|
| ) D=0.5mm                              | E                   | $d_1 = 0.3$          | 0.5  | 0.75 | 1.0  | 1.5       |
| $W_1 = 2mm W_2 = 2mm$ , or (b) D=0.5mm | mm                  | d <sub>2</sub> =0.52 | 0.35 | 0.24 | 0.17 | 0.05      |
| D=1mm,                                 | Ш                   | d <sub>1</sub> =0.3  | 0.5  | 0.75 | 1.0  | <u>t.</u> |

FIG. 41B

Capacitive Micro Machined Ultrasonic Transducer (c-MUT) Following numbers are example of c-MUT diaphragm; material is silicon nitride. (a) 1-2 MHz range design ( $\lambda$ = 0.34 - 0.17 mm)

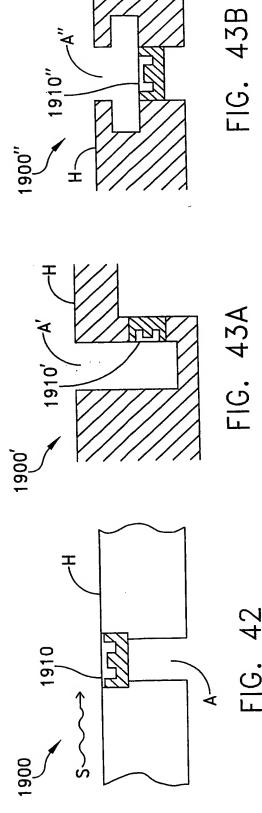
50 um, thickness 0.5 - 1um Diaphragm diameter;

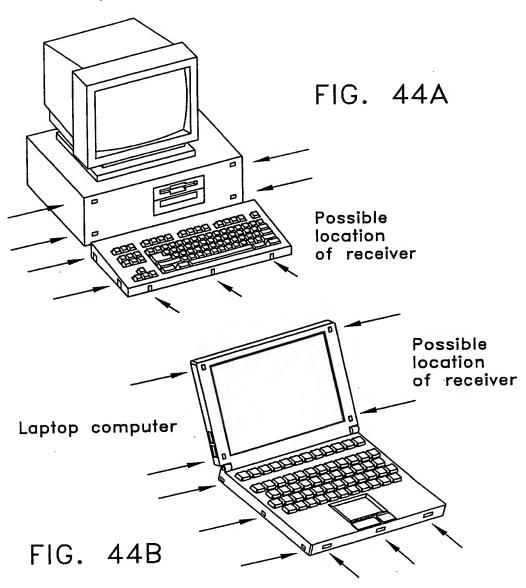
300 – 900KHz; (λ= 9

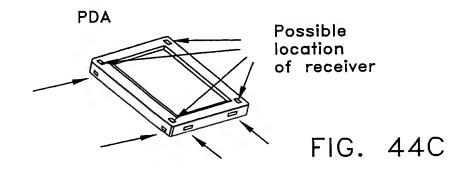
Diaphragm diameter; 200 um, thickness 2.5-7.5 um 80-200 KHz design;  $(\lambda=4.3-1.7$  mm)

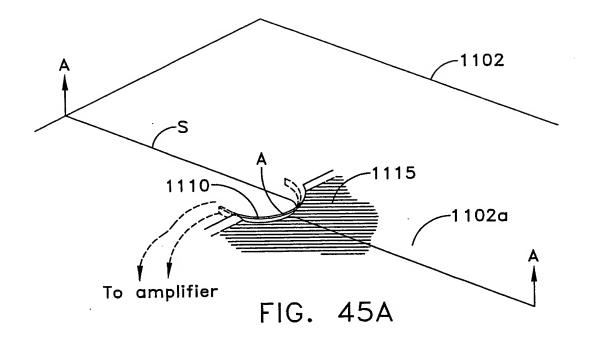
In all the design, the diameters are roughly equal to quarter wavelength or smaller. In such a condition, the sensitivity has no angle dependence (no directivity). Diaphragm diameter 0.4 mm, thickness 3 -7 um **©** 

Such a tranducer can be mounted on the surface of receiving equipment.









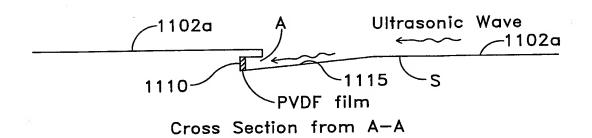


FIG. 45B